

Gluten Free Long-Cut Pasta Line page 43

Gluten Free Short-Cut Pasta Line

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Ramen Line

WHO WE ARE

AXOR OCRIM, for more than 30 years, has been one of the leading companies in the engineering, manufacturing and installation of equipment for the Food Industry.

Axor Ocrim is located in Cento – Italy, in a modern production plant fitted with the most innovative machinery. Such equipment includes laser-cutting systems, machining centers, robotized and computerized welding machines fitted with CAM (Computer Aided Manufacturing) controls.

WHAT WE DO

AXOR OCRIM engineers, manufactures and installs complete lines and machines for the production of Short-Cut Pasta, Long-Cut Pasta, Special Shapes Pasta, Couscous, Instant Pasta, Quick Cook Pasta, Asiatic Noodle and Ramen, Gluten Free Pasta, Pellet and Snacks.

Axor Ocrim has installed over 150 lines and equipment all over the world, from Italy, all of Europe, North and South America, Africa, Asia and the Middle East.

OUR PARTNERSHIP WITH OCRIM / PAGLIERANI GROUP

In efforts to continue to provide Customers with technologically advanced and high quality Made in Italy products, AXOR OCRIM became in 2012 partner with Ocrim/Paglierani Group, world leader in milling processing plants, machines and systems for weighing, packaging and palletizing.

This collaboration has helped increase Axor Ocrim's R&D, engineering and manufacturing departments and created a sales network present in all the main world markets, with a combined yearly turnover exceeding 130 million Euro and over 400 employees.



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Pasta production process starts here: in the vacuum mixing tank, raw materials and water are dosed, to obtain the dough. Then, thanks to the mechanical action of the high efficiency compression screws, the dough reaches the perfect compactness, necessary to keep the pasta shape, at the exit of the die head.

The press can be fitted either with Total Vacuum System or with traditional technology.

Pasta drying process starts here. Shaker is fitted with a new motion device (patented), which allows a significant energy saving. In the shaker, pasta surface is dried very quickly by hot air, to prevent sticking in next steps of the pasta production process.

Elevator with stainless steel mesh buckets, provided with hopper to transfer the product from the shaker to the dryer.

The complete pasta drying process occurs in two zones of this equipment, pre-dryer and main dryer, having separated thermohygroregulation control units. A pre-drying phase of approximately 40 minutes, followed by a drying phase of approximately 2 hours, to end with a stabilization phase of approximately 30 minutes, allows a high-quality production using any kind of raw materials.

The equipment is fitted with high density fiberglass panels, internally lined with stainless steel sheet and silicone rubber gaskets.

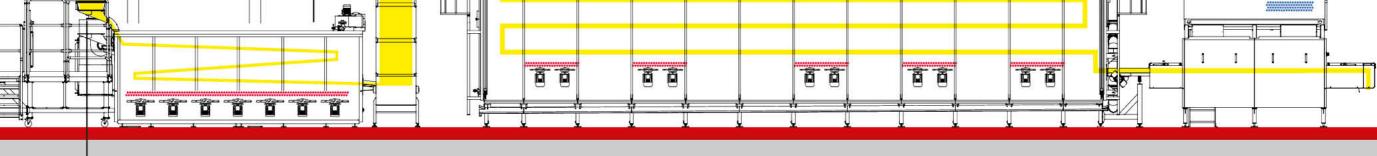
The air/water cooler is fitted with an external cooling unit to lower the pasta temperature and to make it suitable for the storage and/or





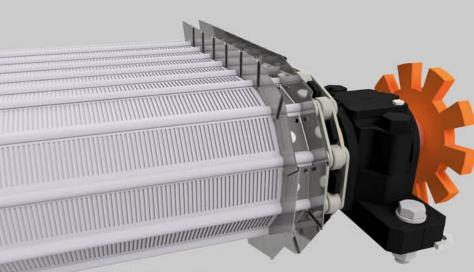






CUTTING UNIT

This is a completely independent equipment, fixed at the press legs. It is suitable for cutting any pasta shapes and also to fit the "penne" cutter device.



ALUMINUM BELT

the best solution for high temperature, humidity and long life

Axor Ocrim selected the best dryers' solution for Short-Cut Pasta. There are two kinds of aluminum belts available: the slotted one, most widely used around the world as it is not subjected to stress during the mechanical movement. The "slotted" version is particularly suitable for the high and very high pasta production capacity lines.

Besides, also the aluminum belt with a stainless steel net is available. This geometry allows high air permeability through the belts. The version with stainless steel mesh is particularly suitable for very small size pasta shapes and couscous.





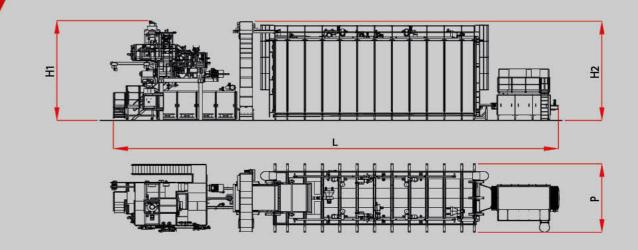












Output capacity (Kg/h)	Press	Line composition	H1 (mm)	H2 (mm)	L (mm)	P (mm)
700	1.145.C 400	TMVS 700 - E.N.A. DD 9/9	6300	6200	23100	4860
1000	1.165.C 460	TMVS 1000 - E.N.A. DD 11/9	6300	6200	25500	4860
1500	1.210.C 520	TMVS 1500 - E.N.A. DD 11/11	7000	6900	27000	4860
2000	1.210.C 600	TMVS 2000 - E.N.A. DDL 13/11	7000	7700	29600	5310
2500	1.245.C 635	TMVS 2500 - E.N.A. DDL 13/13	7500	8600	31500	5310
3000	1.245.C 670	TMVS 3000 - E.N.A. DDL 13/13	7500	8600	31500	5310
4000	2.210.C 600	TMVD 4000 - E.N.A. DDL 18/13	9600	8600	38600	5310
5000	2.245.C 635	TMVD 5000 - E.N.A. DDL 22/13	9800	8600	41000	5310
6000	2.245.C 670	TMVD 6000 - E.N.A. DDL 22/15	9800	9400	41000	5310



The most important features of this equipment are TURBOMIX technology and low-speed extrusion phase, which is achieved thanks to the high-efficiency compression screws: these characteristics allow to obtain a very homogenous dough.

The press can be fitted either with Total Vacuum System or with traditional technology.

PRE-DRYER

DRYER

A permanent and homogeneous drying of

Long-Cut Pasta is permitted by the

switching from ventilation phases to rest

phases, which are totally controlled by

automatic thermohygroregulation systems

and are combined with a mechanical

double rack guarantee.

In this phase, the surface of the Long-Cut Pasta is pre-dried, with a continuous hot air flow, to prepare the product for the subsequent drying phase.

GRADUAL COOLER AND COOLER

Provided with a heat exchanger entirely manufactured in stainless steel, the cooler allows to cool Long-Cut Pasta and to prepare the pasta for the next storing and packaging phase.

STORAGE SILO ON STICK

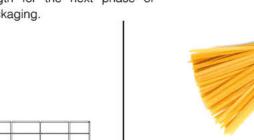
During the night shift of production, it is possible to collect the Long-Cut Pasta on sticks.

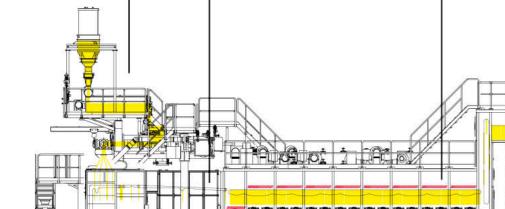
Every tier has an independent motorization to synchronise the loading and unloading of the storage silo, through an automation system devoted to this equipment.



The sticks for Long-Cut Pasta are automatically removed and they are cut to the required length for the next phase of packaging.

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SPREADER

This equipment allows a homogene-

ous spreading of the Long-Cut Pasta

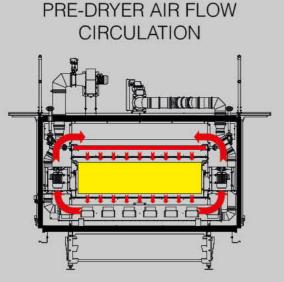
on the 2550 mm stick, which is pro-

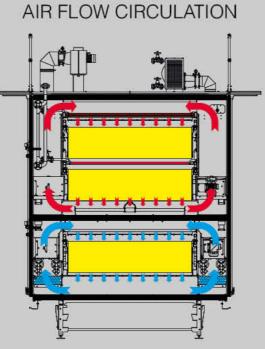
vided with an automatic system for

fresh scraps' recovery and a pneu-

matic conveying system to the press.

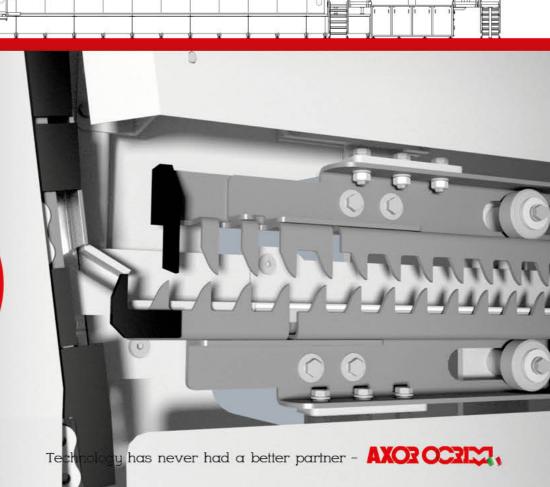






DOUBLE RACKS

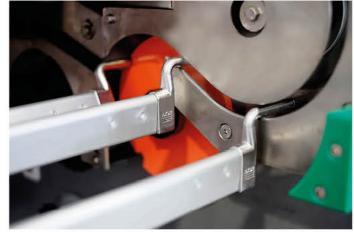
The centralized driving device ensures the perfect mechanical movement.





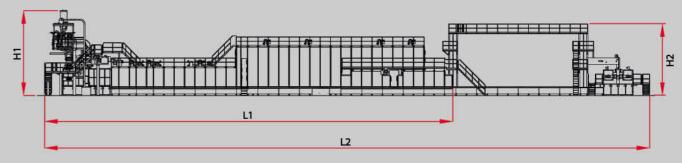


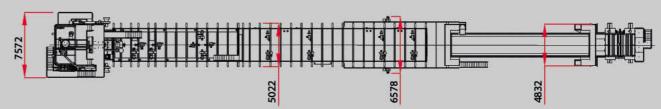






Axor Ocrim has combined the tradition of the double racks for the sticks movement to the new Thermal Inversion Technology (T.I. Technology), giving the chance to choose between TVS technology press (Total Vacuum press) and the traditional press, reinforced aluminum sticks and, finally, the perfect mechanical movement of the double racks.





Output Capacity (Kg/h)	Press	Spreader	Line composition	H1 (mm)	H2 (mm)	L1 (mm)	L2 (mm)
2000	1.245.L 2550	ST.AX-2	LPL-TI 3 + Silo	9300	7500	39200	58000
3000	2.210.L 2550	ST.AX-3	LPL-TI 5 + Silo	9500	7500	42200	69000
3500	2.210.L 2550	ST.AX-4	LPL-TI 5 + Silo	9500	8300	47300	76000
4000	2.245.L 2550	ST.AX-4	LPL-TI 5 + Silo	10000	8300	50900	81000



The most important features of this equipment are TURBOMIX technology and low-speed extrusion phase, which is achieved thanks to the high-efficiency compression screws: these characteristics allow to obtain a very homogenous dough.

The press can be fitted both with Total Vacuum System and traditional technology.

DRYER

Thanks to MONOTIER technology, a succession of ventilation phases and off phases occurs with the maximum simplicity, completely controlled by automatic systems of thermohygroregulation.

PRE-DRYER

In this phase the surface of the

Long-Cut Pasta is pre-dried, with a

continuous hot air flux, to prepare

the product for the next drying

phase.

GRADUAL COOLER AND COOLER

The cooler, complete with an entirely stainless steel heat exchanger, allows to lower the temperature of Long-Cut Pasta and make it suitable for the storage and / or packaging.

STRIPPER

The sticks for Long-Cut Pasta are automatically removed and they are cut to the required length for the next phase of packaging.

BUFFER

With a storage capacity of approximately 30-35 minutes, this device makes it possible to deposit Long-Cut Pasta on sticks before the stripper, for short shutdowns of the packaging system.

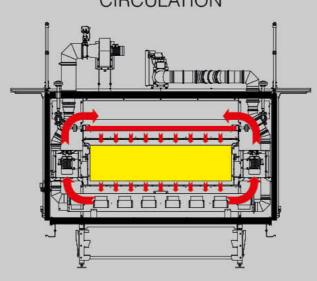
SPREADER

This equipment allows a homogeneous spreading of the Long-Cut Pasta on the 2550 mm stick, which is provided with an automatic system for fresh scraps' recovery and a pneumatic conveying system to the press.

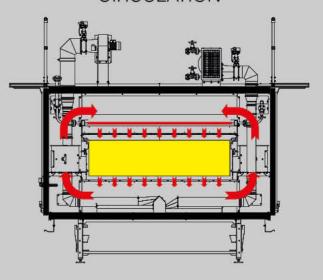
MONOTIER TECHNOLOGY

The best balance between easiness and technology.

PRE-DRYER AIR FLOW CIRCULATION



DRYER AIR FLOW CIRCULATION









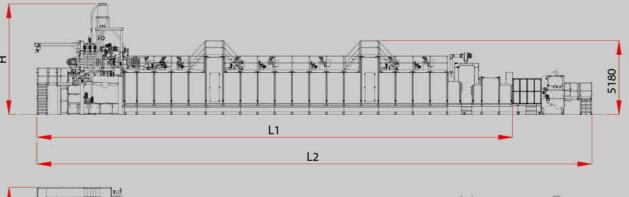








The best balance between technology, easiness and production/maintenance costs saving. The T.V.S. press (Total Vacuum System) and the use of high temperatures allow to achieve excellent quality pasta despite the use of poor quality raw material.





Output Capacity (Kg/h)	Press	Spreader	Line composition	H (mm)	L1 (mm)	L2 (mm)
1000	1.210.L 2550	ST.AX-1	LPL-M + Buffer	7700	33200	38700
1500	1.210.L 2550	ST.AX-2	LPL-M + Buffer	7700	42800	49200



The most important features of this equipment are TURBOMIX technology and low-speed extrusion phase, which is achieved thanks to the high-efficiency compression screws: these characteristics allow to obtain a very homogenous dough.

The press can be fitted either with Total Vacuum System or with traditional technology.

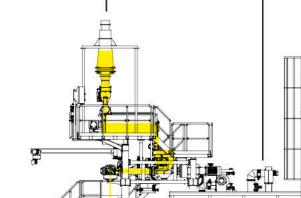
VERTICAL PRE-DRYER

This phase of approximately 50 minutes, performs a quick heating of pasta and the preparation for the next drying phase.

HORIZONTAL PRE-DRYER

surface of the Special Shaped Pasta is heated to maintain the desired shape, prevent sticking and to prepare the product for the subsequent vertical pre-

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Thanks to a powerful ventilation, the drying phase.

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MAIN DRYER AND STABILIZATION

Thanks to a rising/descending trays' movement inside the main dryer and to a sophisticated thermohygroregulation system, different for each phase, it is possible to obtain a perfect drying and stabilization of any kind of Special Pasta Shape.

EMPTYING SYSTEM

There are different models of emptying devices: it is possible to flip the tray to obtain a bulk packing or there is the possibility to have an unloading unit with pieces counting and tidy feeding of the packaging system.

COOLER

Provided with a heat exchanger entirely manufactured in stainless steel installed in a dedicated external unit, the cooler allows to cool Special Shaped Pasta and to prepare the pasta for the next packaging phase.



FORMING MACHINE

Through the forming machine, the laminated pasta sheets or otherwise the extruded pasta take the desired shape (nest, matasse, lasagna, etc.) for the subsequent spreading on trays.

MAXIMUM FLEXIBILITY

The tray makes it possible to produce any kind of special pasta shapes: round nest, oval nest, lasagna, matasse, big size Short-Cut Pasta shapes, cannelloni, "farfalle", and so on.

SPECIAL TEMPERATURE AND HUMIDITY CONTROL

Every single zone has an independent control for humidity and temperature, to grant the best management of the production process for any kind of pasta.





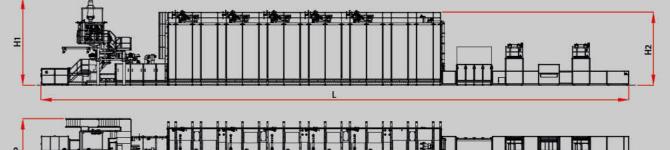








L.P.S. Special Pasta Shape Line: the concept of production flexibility exalted to the highest level. The combination between T.V.S. press (Total Vacuum System) and the pasta movement on trays allows the production of any kind of special pasta shapes such as round nest, oval nest, lasagna, matasse, big size Short-Cut Pasta shapes, cannelloni, "farfalle", and so on, without any risk of breaking or damaging the pasta product.



Output capacity (Kg/h)	Press	Tray Dimensions	H1 (mm)	H2 (mm)	L (mm)	P (mm)
500	1.130.L 1000	1000x1500	7700	6800	49400	4410
800	2.130.L 2000	2000x1500	7700	6800	49400	5410
1000	2.130.L 2000	2000×1500	7700	6800	49400	5410
1200	2.145.L 2000	2000×1500	7700	6800	54000	5410



PRE-DRYER

The double heat exchangers' ventilation system and the thermohygroregulation provided with air exhaust, allow a quick pre-drying even of the most challenging shapes.

MAIN DRYER

The mechanical movement of the central shaft allows a controlled rotation of the drum, therefore producing an effective ventilation in every single zone.

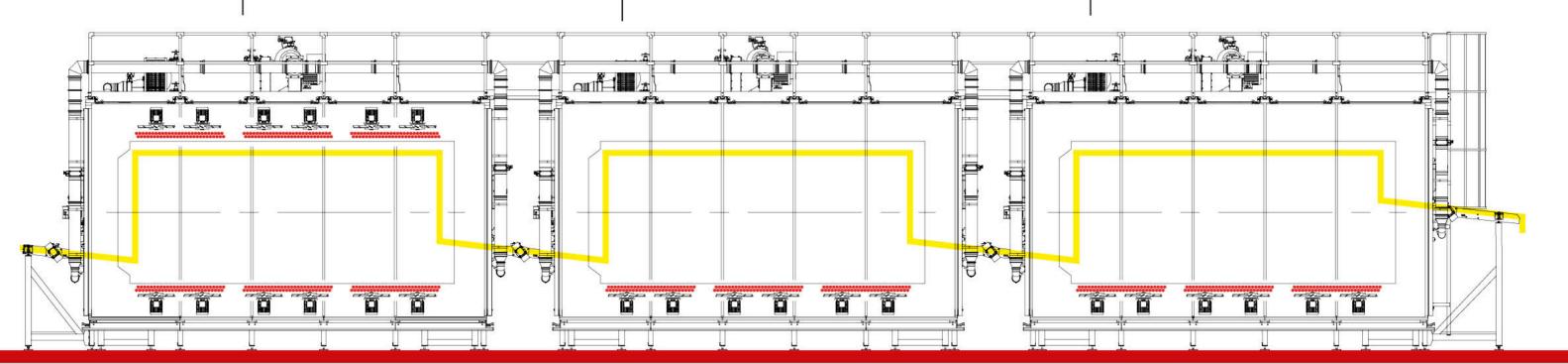
FINAL DRYER

The drum rotation allows a continuous movement of the product inside the dryer, by ensuring a perfect homogeneity of the moist products, which is a key requirement for small pasta shapes, pellets/snacks, couscous, instant and parboiled rice.

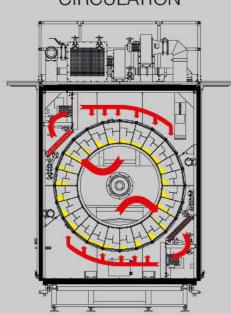








PRE-DRYER AIR FLOW **CIRCULATION**



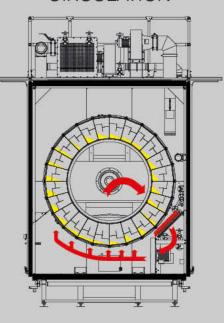
HOMOGENEITY

The drum rotation allows a continuous movement of the product inside the Rotaxor, with perfect homogeneity of the thermic treatment.

EASY AND RELIABLE

The central shaft technology reduces the maintenance costs at the least.

DRYER AIR FLOW CIRCULATION





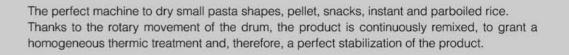


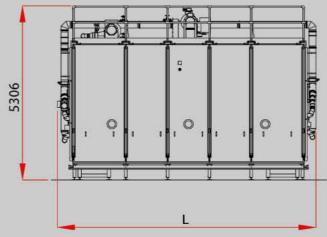


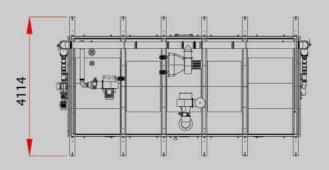










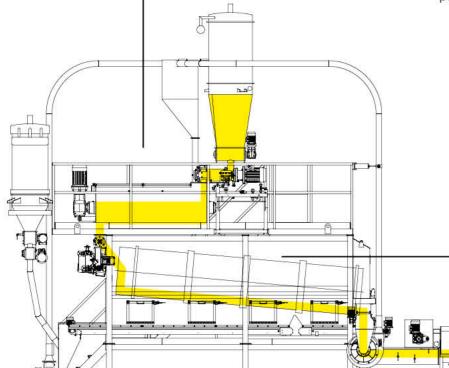


L (mm)
7300
8500
9700

33 - COUSCOUS Line

DOSING SYSTEM AND MIXER

A specific semolina and water dosing system, combined with the action of the new TURBOMIX high speed mixer, allows the making of a homogenous moist dough, which is ready for the next phase of selection of the couscous dimension (fine, medium and large).



ROTARY SELECTOR (ROULOSE)

The selection of the desired type of couscous (fine, medium and large) happens in this equipment.

The new design of quick-change sieving meshes, entirely manufactured in stainless steel, together with an internal movement of the couscous with spiral motion, guarantee a perfect selection.

ROTARY SIEVE BEFORE DRYER

This device prevents sticking/ outsized couscous grains from reaching the dryer.

Completely manufactured stainless steel with interchangeable meshes, this device transfers to the regrinding system the grains of couscous that do not meet the standards, without any losses of products or scraps.

ROTARY DRYER

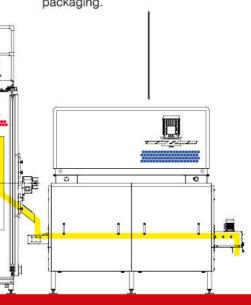
The mechanical movement of the central shaft allows a controlled rotation of the drum, therefore producing an effective ventilation in every single zone

The drum rotation allows a continuous movement of the product inside the dryer, by ensuring a perfect homogeneity of the moist products, which is a key requirement for couscous production.



COOLER

The air/water cooler is fitted with an external cooling unit to lower the pasta temperature and to make it suitable for the storage and / or packaging.



COUSCOUS STEAM COOKER

This equipment is provided with a new low-pressure steam's spreading system, to ensure a uniform and deep cooking of the couscous. The conveyor belt of the steam cooker is manufactured in self-cleaning PIK, perfect for high temperature.

COUSCOUS TRADITIONAL QUALITY

Thanks to AXOR OCRIM Production Line, which makes the controlling of the grain size possible, you can perfectly choose the desired couscous size (fine, medium or large).

COUSCOUS LINE

With AXOR OCRIM Technology you can choose between a wide range of production capacities: 500, 700 and 1200 kg/h to obtain an excellent home made couscous.

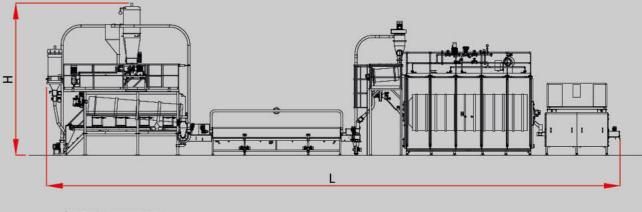


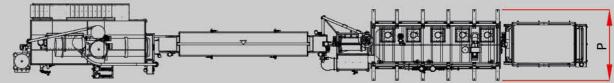






Couscous: an agglomerated and precooked durum semolina-based product but also produced with soft wheat and / or hard wheat semolina. This type of product comes from the north of Africa (Maghreb region), a fast-growing reality in the world, and it is becoming a staple food like pasta, rice or potatoes, thanks to its easy preparation. It does not need to be cooked and is prepared in 5 minutes by simple rehydration.





H (mm)	L (mm)	P (mm)
7100	25200	3310
7100	26700	3310
7500	35200	3310
	7100 7100	7100 25200 7100 26700

Pasta production process starts here: in the vacuum mixing tank, raw materials and water are dosed, to obtain the dough. Then, thanks to the mechanical action of the high efficiency compression screws, the dough reaches the perfect compactness, necessary to keep the pasta shape, at the exit of the die head. Of course, the press is fitted with Total Vacuum System Technology.

SHAKER Pasta drying process starts here. Shaker is fitted with a new motion device (patented) which allows a

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significant energy saving. In the shaker, pasta surface is dried very quickly by hot air, to prevent sticking in next steps of the pasta production

process.

INSTANT PASTA STEAM COOKER

This equipment is provided with a new low-pressure steam's spreading system, to ensure a uniform and deep cooking of instant pasta. The conveyor belt of the steam cooker is manufactured in self-cleaning PIK, perfect for high temperature.

BUCKET ELEVATOR

Elevator with stainless steel mesh buckets, provided with hopper to transfer product from shaker to dryer.

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ENA DRYER

The complete pasta drying process occurs in two zones of this equipment, pre-dryer and main dryer, having separated thermohygroregulation control units. A pre-drying phase of approximately 40 minutes, followed by a drying phase of approximately 2 hours, to end with a stabilization phase of approximately 30 minutes, allows a high-quality production using any kind of raw materials.

The equipment is fitted with high density fiberglass panels, internally lined with stainless steel sheet and silicone rubber gaskets.

COOL FR

The air/water cooler is fitted with an external cooling unit to lower the pasta temperature and to make it suitable for the storage and / or packaging.

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CUTTING UNIT

This is a completely independent equipment, fixed at the press legs. It is suitable for cutting any pasta shapes and also to fit the "penne" cutter device.



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INSTANT PASTA

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Thanks to a low-pressure steam cooking technology, AXOR OCRIM has combined the tradition of pasta with an improvement in speed of the preparation.

NATURAL AND HEALTHY

A good and healthy alternative to the Asiatic noodles with a very simple preparation: it does not need to be cooked and it is prepared in 3 minutes by simple rehydration.



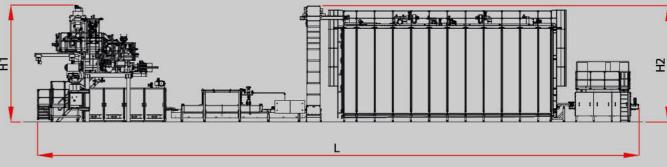


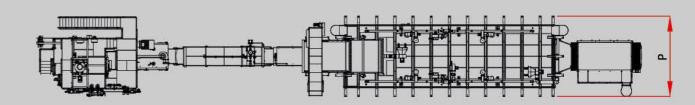






AXOR OCRIM Technology has combined the tradition of pasta to a new method for preparing it in a natural and healthy way. Thanks to a low speed extrusion, a cooking system with extremely controlled steam pression and a homogeneous drying, it is possible to obtain a product which does not need to be cooked but only needs a simply rehydration for approximately 2-3 minutes. Instant pasta can be combined with different types of sauces and toppings. A good and healthy alternative to the Asiatic noodles that are filled with fat excess, high salt content and artificial flavour.





Output capacity (Kg/h)	Press	Line composition	H1 (mm)	H2 (mm)	L (mm)	P (mm)
700	1.145.C 400	TMVS 700 - E.N.A. DD 9/9	6300	6200	32000	4860
1000	1.165.C 460	TMVS 1000 - E.N.A. DD 11/9	6300	6200	34500	4860
1500	1.210.C 520	TMVS 1500 - E.N.A. DD 11/11	7000	6900	36200	4860

RAW MATERIAL STEAM COOKER

It is possible to produce pasta with any kind of gluten-free raw material (corn, rice, quinoa, etc.)

During this phase, thanks to a precise volumetric dosing and to a powerful system of steam injection, the starch contained in the raw material is gelatinized, to be ready for the next forming phase.

FORMER PRESS

The raw material, already gelatinized and humidified in the previous phase, is formed in a vacuum tank and then extruded with high efficiency compression screws, necessary to keep the pasta shape, at the exit of the die head.

BUCKET ELEVATOR

Elevator with stainless steel mesh buckets, provided with hopper to transfer product from shaker to dryer.





COOLER

The air/water cooler is fitted with an external cooling unit to lower the pasta temperature and to make it suitable for the storage and / or packaging. 66 6 6 S F

CUTTING UNIT

This is a completely independent equipment, fixed at the press legs. It is suitable for cutting any pasta shapes and also to fit the "penne" cutter device.

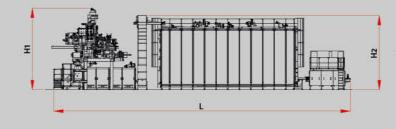
SHAKER

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ENA DRYER

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The equipment is fitted with high density fiberglass panels, internally lined with stainless steel sheet and silicone rubber gaskets.





Output capacity (Kg/h) Press		Line composition	H1 (mm)	H2 (mm)	L (mm)	P (mm)
700	1.145.C 400	TMVS 700 - E.N.A. DD 9/9	8000	6200	23100	4860
1000	1.165.C 460	TMVS 1000 - E.N.A. DD 11/9	8000	6200	25500	4860
1500	1.210.C 520	TMVS 1500 - E.N.A. DD 11/11	8500	6900	27000	4860



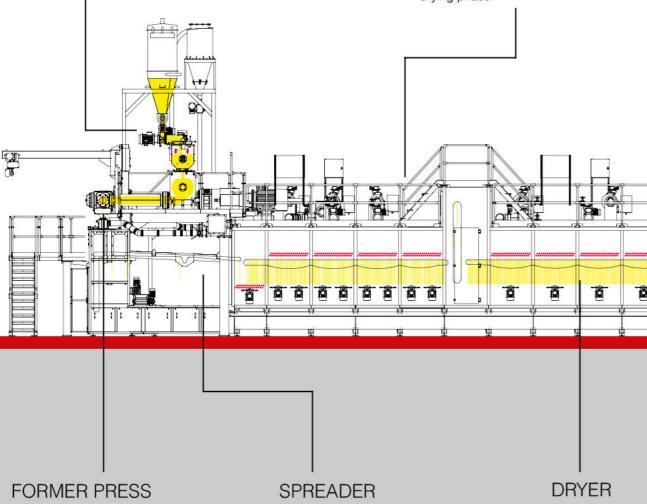
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It is possible to produce pasta with any kind of gluten-free raw material (corn, rice, quinoa, etc.)

During this phase, thanks to a precise volumetric dosing and to a powerful system of steam injection, the starch contained in the raw material is gelatinized, to be ready for the next forming phase.

PRE-DRYER

In this phase, the surface of the Long-Cut Pasta is pre-dried, with a continuous hot air flow, to prepare the product for the subsequent drying phase.



The raw material, already gelatinized and humidified in the previous phase, is formed in a vacuum tank and then extruded with high efficiency compression screws, necessary to keep the pasta shape, at the exit of the die head.

This equipment allows a homogeneous spreading of the Long-Cut Pasta on the 2550 mm stick, which is provided with an automatic system for fresh scraps' recovery and a pneumatic

conveying system to the press.

Thanks to MONOTIER technology, a succession of ventilation phases and off phases occurs with the maximum simplicity, completely controlled by automatic systems of thermohygroregulation.



GRADUAL COOLER AND COOLER

The cooler, fitted with a heat exchanger entirely manufactured in stainless steel, allows to lower the pasta temperature and to make it suitable for the storage and / or packaging.

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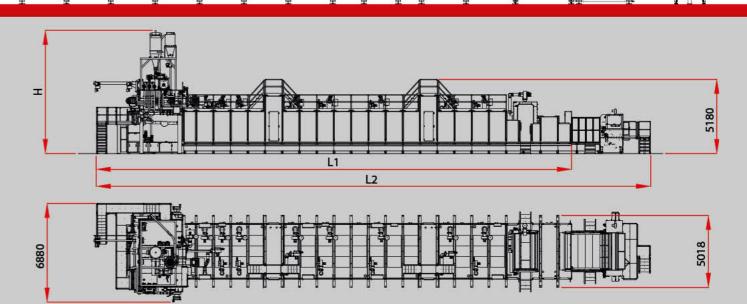
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With a storage capacity of approximately 30-35 minutes, this device makes it possible to deposit Long-Cut Pasta on sticks before the stripper, for short shutdowns of the packaging system.

STRIPPER

The sticks for Long-Cut Pasta are automatically removed and they are cut to the required length for the next phase of packaging.

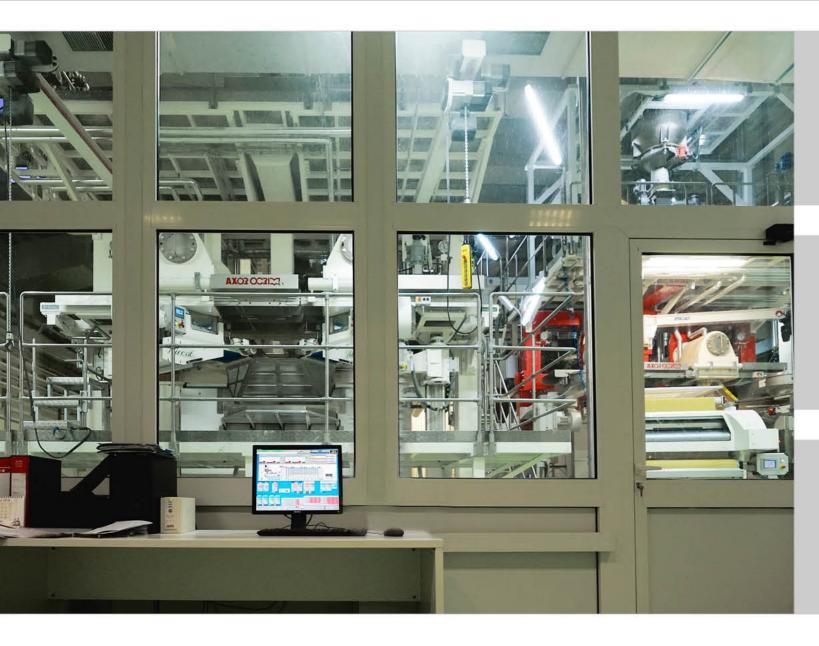


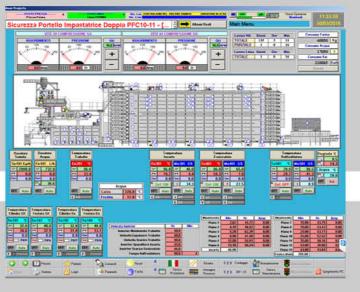
Output Capacity (Kg/h)	Press	Spreader	Line Composition	H (mm)	L1 (mm)	L2 (mm)
1000	1.210.L 2550	ST.AX-1	LPL-M + Buffer	7700	33200	38700
1500	1.245.L 2550	ST.AX-2	LPL-M + Buffer	7700	42800	49200

ARS

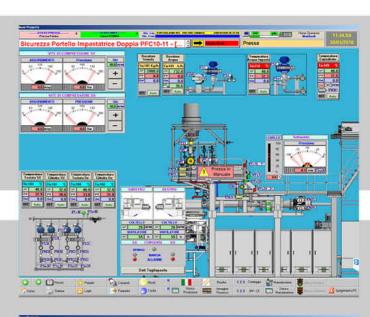
AXOROCRIM REMOTE SERVICE

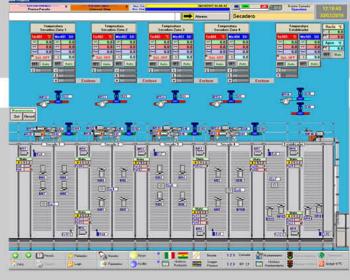
ARS is the automation and supervision system completely developed by AXOR OCRIM













Production Line

The supervision system detects an alarm



Customer Computer

The operator views the alarm and asks for help



ARS Support Centre

Axor Ocrim Tecnicians provide support 24 Hours / 7 Days

- Integrated supervision of the automation system entirely developed by Axor Ocrim
- Real time full control of the line's components
- Management and analysis of recipes, historical data and power consumption
- Compatibility with all management software
- Access via Axorapp for all mobile devices (smartphone, tablet, laptop)
- Remote assistance with Axor Ocrim's technical and support center, available 24 hours / 7 days

47 - Sister Companies Sister Companies - 48







OCRIM has been working since 1945 as a company specialized in the construction of milling plants, corn and cereals in general, feed mills, electrical systems, silos and grain conveving systems. OCRIM is specialized in "turnkey formula" projects too, therefore it offers a complete management of the entire production process. and for this reason OCRIM customers consider the company as a reliable and comprehensive partner.

OCRIM also provides training for customer staff: in fact, thanks to the international School of Milling Technology, located in via Massarotti (CR), training courses are organized for the milling sector, run by OCRIM team, but also with the collaboration of lecturers and experts from the American headquarters of IAOM. The company exports its Italian Made brand all over the world. For OCRIM team it is very important to show and document the production process that takes place exclusively within the

OCRIM's aim is to supply its clients with long-lasting machinery and high-quality products and also offer efficient services. For this purpose, OCRIM, while remaining faithful to tradition, produces even more innovative systems to improve and simplify the work of design, production, assembly and testing.



PAGLIERANI has been working since 1926 as leader in the design. construction and installation of machines

and complete lines for weighing, packaging, bagging, palletizing, wrapping and lorry loading. The company

designs and builds individual machines and complete lines to give the customer the convenience of working

with a single supplier. Everything is made in Italy because Paglierani is entirely Italian Made

The company is the partner that offers innovative solutions and services for several sectors: milling, animal feed, cement and associated product, chemicals and petrochemicals, sugar, milk and dairy, grains etc. The customers trust in "Paglierani Savoir-Faire" thanks to the continuous research and development, advanced technology applied, incomparable experience of construction and reliability of products and services.

In 2008 Paglierani and OCRIM have signed an important corporate bond and together they are world leaders in the supply of turnkey formula milling plants.



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Axor Ocrim is able to supply single machines and spare-parts for any kind of pasta line, such as:

- Short-Cut and Long-Cut TVS press
- Short-Cut and Long-Cut traditional press
- Shaker with Energy Saving Technology (patented)
- Short-Cut and Long-Cut pre-dryer and main dryer
- Short-Cut cooler with external cooling unit
- High speed mixer with dosing system
- Compression group
- Spreaders for Short-Cut dryer
- Short-Cut Storage Silos



Long-Cut Stripper



Long-Cut Spreader



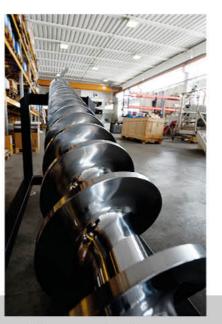
Short-Cut Shaker



Short-Cut Cooler



Short-Cut Press TVS Technology



Compression Group



High speed mixer with dosing system



Vacuum Airlock



Stainless Steel Shaft and Paddles



High Speed Mixer



Sticks for Long-Cut Line



Spreaders for Short-Cut Dryer



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